menichetti
glues & adhesives

TECHNICAL DATA SHEET

STAY TAPE / HEAT SEALING TAPE

KRAFTLINER + LDPE

Reels	Diameter – mm	Width – mm	Core – mm
	250 – 380	19 – 22	51

Type/quality	Specifications					
	Kraft ± 5%	Plastic coating ± 10%	Tear	Tensile	Burst	Melting point**
	g/mq	g/mq	N	kN/m	kPa	°C
white 110 gr	90	18	0,9 MD* 1,0 CD*	7,2 MD 4,5 CD	369	135
ligth brown 120 gr	100	18	1,2 MD 1,4 CD	9,0 MD 4,5 CD	460	135
ligth brown 145 gr	125	18	1,4 MD 1,6 CD	14,1 MD 5,6 CD	580	135
ligth brown 160 gr	140	18	1,7 MD 2,1 CD	16,5 MD 6,3 CD	680	135
white 160 gr	140	18	1,4 MD 1,6 CD	15,0 MD 6,7 CD	660	135
reinforced ligth brown 145 gr	132	20	1,7 MD 1,7 CD	20,3 MD 9,4 CD	580	135

MD: Machine direction CD: Cross Machine Direction

Application: Tape used for closing square cardboard boxes. **To melt the plastic coating, the quadrangular must work in the welding points at a temperature of about 180-185°C, depending on the thickness of the kraft, the application pressure and the production speed.

Packaging: Cardboard on Euro pallet. Each box contains 12 rolls when 380 diameter - 24 rolls when 250 mm diameter.

Storage and life: Please keep the material in the original packaging when not used, well ventilated warehouses, at a temperature of 5-35 °C e 50+/-10 % of relative humidity: in these conditions the functionally is 1 year. Keep the rolls away from heat and do not press the side rolls to avoid any paper blocking and damaging. Pallets must be opened when using only. Please use the FIFO stockage method.

Fucecchio, 02.07.2021

NOTES: All values presented in data sheet are indicative of the product and laboratory tested in particular conditions. We can give no guarantee beyond the information given in the data sheet under the working conditions of the customer. It is the responsibility of the Customer and/or End User to determine that the product is fit for the purpose for which the Customer and/or End User wish to use it).

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