menichetti
glues & adhesives

# meni*glue* W705

## TECHNICAL DATA SHEET

**DESCRIPTION**

**Protein adhesive of organic origin; it is an ecological, totally recyclable, biodegradable jelly glue.**

**APPLICATION**

**Product used for production of rigid books and files on automatic machines medium and high cycles as Kolbus, Hörauf, etc.**

**FEATURES** (undiluted glue)

**Viscosity Brookfield a 60°C: 2100 ± 500 mPas** (Spindle n.3 - 20 rpm) **Method : ISO 2555**

NB: T.D.S. viscosity is tested by an international standard viscosimeter and DOES NOT coincide with the reading from the viscosimeter of the machine.

| | |
|---|---|
| **RF Value** | **56 ± 2,5 % ° Brix ca.** |
| **Open time** | **medium short** |
| **Odour** | **Typical** |
| **Colour** | **Brown, trasparent after drying. Due to the natural origin colour can vary, but it doesn't effect the quality of the adhesive.** |

**DIRECTION OF USE**

**Dilution:**

**Melt the product directly in the melter, and if needed, dilute with water, depending on type of final product, on material used and atmospheric conditions, without reducing the adhesive properties of the product.**
**The ready-for-use solution should be consumed within 24 hours.**

**Temperature/Viscosity:**

**60°C (±3°C) at the glue rollers(approx.70/75 °C at the premelter).**
**Viscosity changes depending on the application temperature. In order to keep costant viscosity and compensate for evaporation effect, add an adeguate quantity of water during manufacturing process.**

**PACKAGING:**

**Slabs of Kg 2,5 each in 20 Kilos boxes.**

**STORAGE:**

**Store in a cool dry place. Shelf life in sealed original packaging is at least 6 months. . Variations of color over time have no effect on the quality of the adhesive.**
**Rotate stock using oldest material first.**

**CLEANING:**

**With warm water.**

**SUSTAINABILITY DETAILS:**

**-More than 99% renewable materials**
**-100% biodegradable**

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As the storage and haldling of this product by the customer (Purchaser or User) is beyond the control of the Producer and Seller, no warranty as to the results to be obtained is made, expressed or implied, whether the product is purchased or furnisched as a sample. The Purchaser or user should, therefore, by his own tests and experiments determine the suitability of this product for his own particular use. We do not accept any liability with regard to the above information or with regard to any verbal recommendation.

**Menichetti glues & adhesives srl**
Via ragazzi del '99 n.34
50054 Fucecchio (Firenze) Italy
Ph +39 0571 260662 r.a. Fx +39 0571 242457

Codice Fiscale e Partita IVA IT 05559160485
Registro Imprese Firenze 05559160485
R.E.A. 556076
Capitale Sociale € 100.000 int. vers.

Società con unico socio soggetto a attività di direzione e coordinamento di Meni Holding srl

www.menichetti.it - info@menichetti.it