menichetti
glues & adhesives

meniglue F118

TECHNICAL DATA SHEET

DESCRIPTION

Protein adhesive of organic origin; it is an ecological, totally recyclable, biodegradable jelly glue.

APPLICATION

Best-selling standard product for box covering and laminating on high speed machines as Emmeci, Europrogetti, Zechini Revobox, IML Machinery, Mitacase, Samed by Rebord. It shows very good results also on medium-speed book cover and files making machines as CMC, Zechini Roby juniors and VBF Stahl etc.

FEATURES (undiluted glue)

Viscosity Brookfield a 60°C: (Spindle n.3 - 20 rpm)	1000 ± 250 mPas	Method : ISO 2555

NB: T.D.S. viscosity is tested by an international standard viscosimeter and DOES NOT coincide with the reading from the viscosimeter of the machine.

RF Value	59 ± 2 % ° Brix ca.
Open time	Medium
Odour	Typical
Colour	Brown, trasparent after drying. Due to the natural origin colour can vary, but it doesn't affect the quality of the adhesive.

DIRECTION OF USE

Dilution:

Melt the product directly in the melter, and if needed, dilute with water, depending on type of final product, on material used and atmospheric conditions, without reducing the adhesive properties of the product.
The ready-for-use solution should be consumed within 24 hours.

Temperature/Viscosity:

60°C (±3°C) at the glue rollers (approx.70/75 °C at the premelter).
Viscosity changes depending on the application temperature. In order to keep costant viscosity and compensate for evaporation effect, add an adeguate quantity of water during manufacturing process.

PACKAGING:

Slabs of Kg 2,5 each in 20 Kilos boxes.

STORAGE:

Store in a cool dry place. Shelf life in sealed original packaging is at least 9 months. . Variations of color over time have no effect on the quality of the adhesive.
Rotate stock using oldest material first.

CLEANING:

With warm water.

SUSTAINABILITY DETAILS:

-More than 99% renewable materials
-100% biodegradable

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As the storage and haldling of this product by the customer (Purchaser or User) is beyond the control of the Producer and Seller, no warranty as to the results to be obtained is made, expressed or implied, whether the product is purchased or furnisched as a sample. The Purchaser or user should, therefore, by his own tests and experiments determine the suitability of this product for his own particular use. We do not accept any liability with regard to the above information or with regard to any verbal recommendation.

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Società con unico socio soggetto a attività di direzione e coordinamento di Meni Holding srl

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